



ROYAL GREENWICH OBSERVATORY
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Royal Greenwich Observatory
 La Palma Division
 APPROVED
 No. TCI 228 102
 Date 21.1.81 by [Signature]

Royal Greenwich Observatory
 La Palma Division
 APPROVED
 No. TCI 228 103
 Date 2.8.81 by [Signature]

Royal Greenwich Observatory
 La Palma Division
 APPROVED
 No. TCI 228 104
 Date 23.7.81 by [Signature]

ASSEMBLY PROCEDURE NUMBER:- TCI 228 A.P.1
 INSPECTION SCHEDULE NUMBER:-
 TEST SCHEDULE NUMBER:- TCI 228 T.S.1

AS BUILT DRAWINGS
 This drawing shows all revisions to the work

DATE OF MOD. 15-1-81 REVISION BY [Signature]	DATE OF MOD. 7-8-81 MODIFIED BY [Signature]	FIRST MADE ORD No. 1/1860	MATERIAL
REVISION BY [Signature]	REVISION BY [Signature]	FIRST ISSUE DATE	FRESH
REVISION BY [Signature]	REVISION BY [Signature]	COST ACCOUNT 228	PART No.
DATE OF MOD. 15-1-81 REVISION BY [Signature]	DATE OF MOD. 7-8-81 MODIFIED BY [Signature]	TITLE AXIAL SUPPORT SYSTEM	
REVISION BY [Signature]	REVISION BY [Signature]	WEIGHT	UNIT No.
REVISION BY [Signature]	REVISION BY [Signature]	SCALE 1:10	TCI 228
REVISION BY [Signature]	REVISION BY [Signature]	DATE 9-7-81	

SURFACE FINISH EQUIVALENTS SURFACE FINISH SYMBOLS WELD SYMBOLS FABRICATION TOLERANCES DIMENSIONS UP TO 250 DIMENSIONS FROM 250 TO 2500 ANGLES STRAIGHTNESS/FLATNESS	THIS DRAWING IS THE PROPERTY OF HEI PARSONS LTD. AND MUST NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT GRUBB PARSONS WRITTEN CONSENT.	GENERAL MACHINING TOLERANCES (EXCEPT WHERE STATED OTHERWISE) UNFINISHED DIMENSIONS FINISHED DIMENSIONS OVER OVER OVER	ALL DIMENSIONS ARE IN MILLIMETRES ANGLE SCREW THREADS TO B.S. 3443 PART 2 MEDIUM FIT MACHINED DIA CONCENTRIC TO O-T.J.R.	PROJECTION CHECKED DRAWN DATE 9-7-81	GRUBB PARSONS NEWCASTLE UPON TYNE KES 278 AXIAL SUPPORT SYSTEM 1:10 TCI 228
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